

Course 12.141: Electron Microprobe Analysis – Problem Set 3

Problem 3.1: Quantitative analysis of Fe and Ni in Fe-Ni alloys through wavelength dispersive spectrometry (WDS). For FeK α ($\lambda_{K\alpha}=1.937\text{\AA}$) and NiK α ($\lambda_{K\alpha}=1.658\text{\AA}$), use Bragg's law to decide which diffracting crystal (TAP: $2d=25.757\text{\AA}$; PET: $2d=8.742\text{\AA}$; LIF $2d=4.027\text{\AA}$) would be the best to use to measure the X-ray intensities. The optimal range of 2θ for each crystal is between 30° and 130° and that the best peak shape is achieved near the middle of the 2θ range of the spectrometer.

Perform WDS analysis to determine the Fe and Ni contents of the five Fe-Ni alloy polished samples provided. Analyze five points in each sample using the K α X-rays of Fe and Ni, an accelerating voltage of 15 kV and a beam current of 10 nA. The nominal composition of the samples are given below:

Sample	Fe (wt%)	Ni(wt%)
FN-OI-6	98.12	1.82
FN-OI-11	88.07	11.01
FN-OI-12	51.95	48.06
FN-OI-8	25.1	73.95
MA8.50-003	14.38	87.01

Problem 3.2: In the Ti-V system, the VK α peak overlaps the TiK β peak. Analyze the steel sample for Ti and V using their K α X-rays, an accelerating voltage of 15 kV, a beam current of 10 nA and applying peak overlap corrections. The L-values of characteristic X-rays for Ti and V are given below:

X-ray	Analyzing Crystal	
	PET	LIF
TiK α	88.03	191.12
TiK β	80.52	174.81
VK α	80.19	174.09
VK β	73.17	158.85

The L-value differences (peak separations) between VK α and TiK β are 0.33 with PET and 0.72 with LIF. Since the difference is larger with LIF, it should be the preferred crystal for analyzing Ti-V compounds. In this exercise, use both crystals for the measurements. The sample contains minor amounts of Ti and V. Set the counting times such that 5-10% standard deviation of counts is achieved. Compare and explain the results obtained with the PET and the LIF crystals.

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